## Fans for Smoke-Exhaust Systems. General Information



CVM Manufacturing Works produces 7 lines of smoke exhaust fans: 2 lines of roof radial fans with frontwards and backwards curved impeller blades, 2 lines of radial scroll case fans with frontwards and backwards curved impeller blades, 2 lines of axial and 1 line of wall-mounted radial fans with backwards curved impeller blades. All lines of smoke exhaust fans (radial and axial) successfully passed certification tests demonstrating fireproof during 2 hours at a temperature of 400 °C and 600 °C.

No.	Item Name	Model	Climatic Version and Installation Category	Location
1	Roof fan	ВКРН ДУ	У1	Outdoor pursuant to GOST 15150-69
2	Roof fan	ВКРВ ДУ	У1	
3	Roof fan	ВО-21-210К ДУ	У1	
4	Roof fan	ВЕРС ДУ	У1	
5	Wall-mounted fan	ВРП ДУ	У1, У2	Outdoor pursuant to GOST 15150-69 Outdoor under hood and indoor pursuant to GOST 15150-69
6	Axial fan	ВО-21-210 ДУ	У2	Outdoor under hood and indoor pursuant to GOST 15150-69
7	Radial fan	ВР-80-70 ДУ	У2	
8	Radial fan	ВР-280-46 ДУ	У2	
9	Air pressurization fan	УВОП	У2	
10	Roof air pressurization fan	КВОП	У1	Outdoor pursuant to GOST 15150-69

CVM Manufacturing Works reserves the right to change the design of ventilation equipment as a part of continuous improvement process.

Optionally, climatic versions T (TB, TM, TC), XJ (YXJ) are available.

CVM Manufacturing Works produces the following explosion-proof items against special order:

Smoke exhaust fans BKPH-B ДУ (VKRN-V DU), BKPB-B ДУ (VKRV-V DU), BPП-B ДУ (VRP-V DU), BP-280-46 В ДУ (VR-280-46 V DU), BP-80-70 В ДУ (VR-80-70 V DU), BO-21-210(K) В ДУ (VO-21-210(K) V DU).

Air pressurization fans YBOΠ (UVOP) (exceptions see on pp.146-148), and KBOΠ (KVOP) (exceptions see on pp.153-155).

(See more on page 158).

Explosion-proof feature is denoted by the character "B" ("V") after the number.

Aerodynamic performance and noise characteristics of explosion-proof fans comply with characteristics of corresponding models with regular enclosure.

All explosion-proof fans are certified by the GOST-R and TR Certification Systems and have permission by the Federal Service for Environmental, Technological and Nuclear Supervision.

## **Operational Characteristics**

Fans performance is defined in accordance with GOST 10921-90 with inlet chamber and fan free outlet. Characteristics are represented by the total or static fan pressure versus air flow rate curves. Dynamic pressure corresponds to flange cross-section at the fan outlet. All fan characteristics correspond to standard atmospheric pressure and air temperature of 20 °C with atmospheric density of 1.2 kg/m³. For the fan characteristics deration considering removable smoke temperature defined in the smoke exhaustion calculations, the pressure should be multiplied by the factor K=293/(273+T), where T is removable smoke temperature in °C. It is well to bear in mind that power consumed by the fan changes proportionally.

Smoke exhaust fans selection software allows choosing required handled medium temperature and picking up a fan considering stated medium parameters.

Manufacturing plant recommends to blank off 3/4 of fan suction opening during fan break-in prior to mounting (installation of large-sized equipment in hard-to-reach spots), or, in case that the break-in is performed after the equipment mounting, adjust system head so that current consumption during fan break-in does not exceed 10 % of the rated current (specified on the motor rating plate). Stated conditions may be obtained by means of installation of throttling device on suction side. Break-in may be performed at the manufacturing plant.

Optionally, equipment may be completed with mounting sleeves, check valves, trays, fittings, etc. (see "Roof Fans Installation" section on page 159).

## **Applied electric motors**

Degree of protection for the applied electric motors shall not be lower than IP54.

## Note:

Read "smoke exhaustion system exhaust fans" and "smoke exhaustion system inlet fans" instead of "smoke exhaust fans" and "air pressurization fans" correspondingly (SP 7.13130.2013 clauses 3.16, 3.17).